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⑤④ A man-made skin composed of two layers: Collagen and a poly-alpha-amino acid.

⑤⑦ This invention concerns a double-layered man-made skin which is prepared by laminating a collagen sponge sheet and a poly- $\alpha$ -amino acid membrane that has a good affinity with tissue cells and an appropriate permeability for moisture. When the man-made skin is applied on burns, cuts or wounds, the fibroblasts proliferate in the collagen sponge sheet forming a three-dimensional structure, while the epidermal cells proliferate in the region between the poly- $\alpha$ -amino acid membrane and a collagen sponge sheet. The poly- $\alpha$ -amino acid membrane plays a role in protecting affected part and in providing an optimum condition for the proliferation of fibroblasts and epidermal cells, and then it falls off as the epidermis completely regenerates. On the other hand, the collagen sponge sheet assimilates in the living tissue after having played a general role of the dermis.

A Man-Made Skin Composed of Two Layers:  
Collagen and a Poly- $\alpha$ -Amino Acid

Field of the Invention

This invention relates to a man-made skin intended for a use in healing burns, cuts or wounds.

5 Description of the Prior Art

Collagen has so far been used for a man-made skin because of being effective in helping the growth of tissue cells. For example, a Japanese patent publication of which laid-open number is sho 50-141190 discloses the  
10 employment of a collagen-based non-woven fabric for a surgical material to protect wounds. However, the collagen based material is impossible to stop oozing the body fluid and to hinder microorganisms from entering through it. Moreover, with the collagen-based material, epidermal cells  
15 are unable to regenerate where a third degree burn is caused or where a cut is made so deeply as no epidermis cell is left there.

Apart from those problems, a man-made skin needs to satisfy the following conditions. First of all, it must  
20 finally turn into part of the living skin after having a

role in healing. A man-made skin has to promote the re-generation of dermis and epidermis from the surrounding normal tissue. A ideal man-made skin is required to have following properties.

- 5 1. It has to be able to control the amount of evaporating moisture at an optimal rate.
2. It has to be moistened enough to help proliferation of tissue cells and have a good affinity with regenerating tissue.
- 10 3. It must not produce a toxic substance at the time enzymes cause a decomposition reaction.
4. It has to be able to completely shut out microorganisms from outside.

15 Summary of the Invention

Under the circumstances, the present inventors made an extensive study to eliminate the drawbacks of conventional collagen-based surrogate skins and have finally succeeded in accomplishing the present invention. That is, the present  
20 invention pertains to a double-layered man-made skin characterized by laminating a sheet of collagen sponge and a membrane of a poly- $\alpha$ -amino acid which has a good affinity with tissue cells and an appropriate permeability for moisture.

### Brief Description of the Drawings

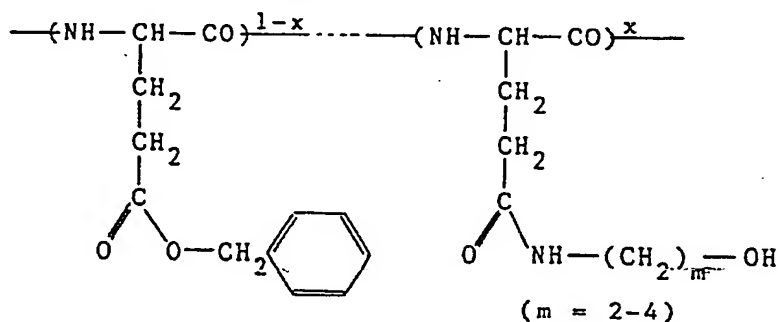
Fig. 1 is a cross-sectional view of a man-made skin according to the present invention;

Fig. 2 is a schematic diagram showing a progress that a wound is on its way to healing up by the use of said man-made skin; where the numeral 1 designates a collagen sponge sheet, the numeral 2 designates a poly- $\alpha$ -amino acid membrane, the numeral 2 designates the normal epidermis, the numeral 4 designates the endothelium and the numeral 5 designates an interface into which the epidermis has penetrated keeping on proliferation.

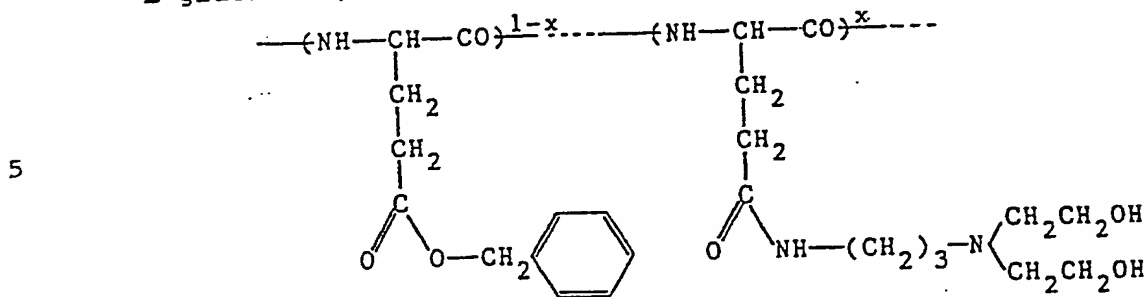
## Detailed Description of the Invention

Copoly- $\alpha$ -amino acid prepared in the present work are  
15 composed of hydrophobic moiety and hydrophibic moiety, whose  
molecular weight is in the range of 100,000 to 200,000.  
These copolymer membranes have a good tissue compatibility  
and an appropriate permeability for moisture.

20 (1) Copoly( $\gamma$ -benzyl-L-glutamyl-N<sup>5</sup>-hydroxyalkyl-L-glutamine)



(2) Copoly( $\gamma$ -benzyl-L-glutamyl-N<sup>5</sup>-dihydroxyethylaminopropyl-L-glutamine)

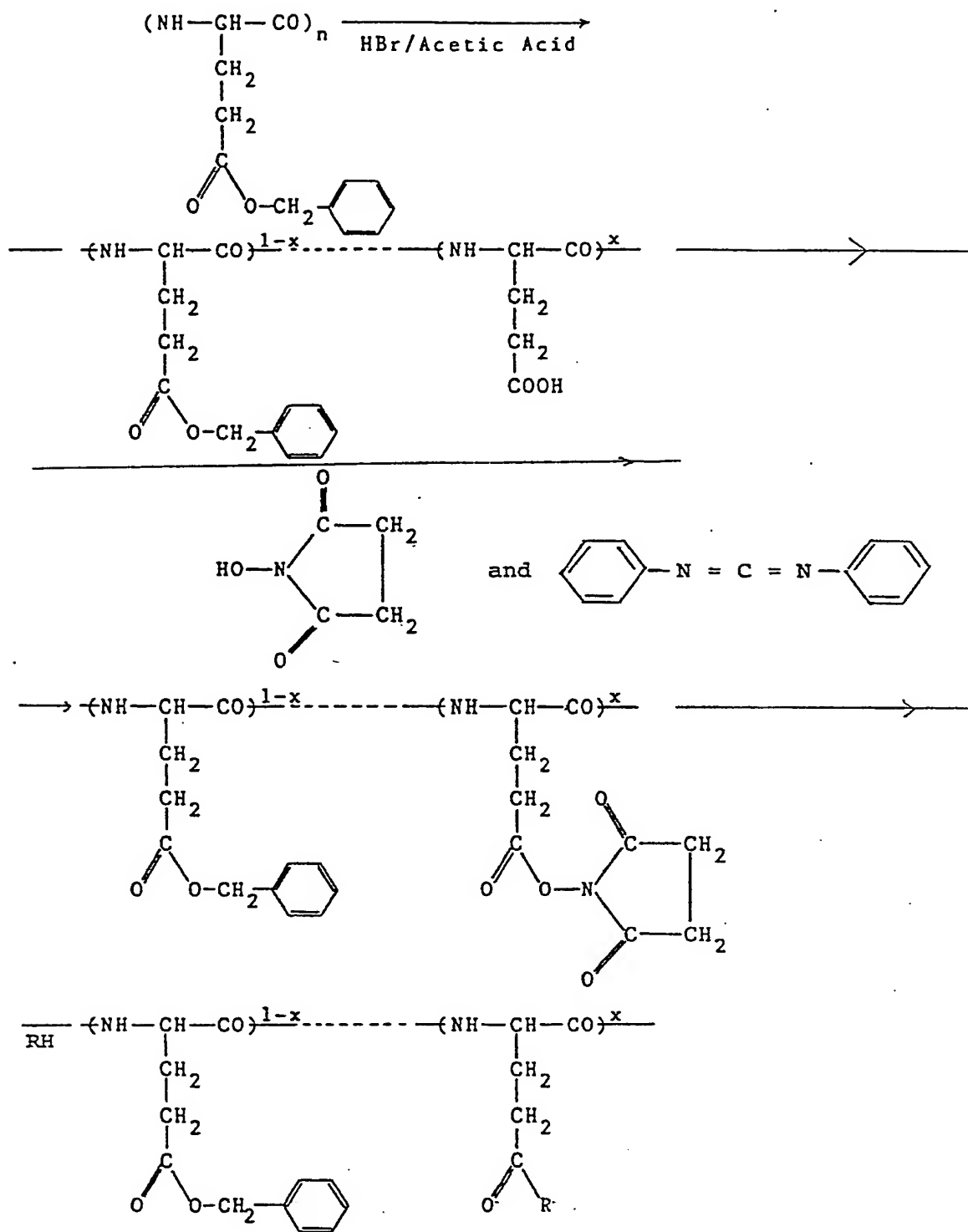


10 In the above formulae, x stands for a molar ratio of two glutamine derivatives contained in the copolymer.

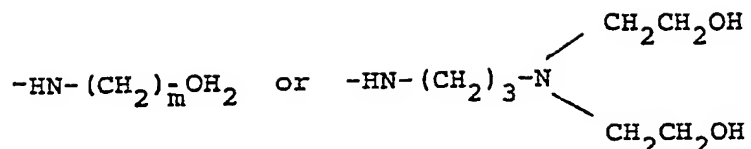
Meanwhile, the  $\gamma$ -benzyl-L-glutamate group brings about a hydrophobicity and the N<sup>5</sup>-hydroxyalkyl-L-glutamine group brings about a hydrophilicity. The present inventors have already published a process for synthesizing the copolymer

15 in Journal of Polymer Science, Polymer Chemistry Edition, 21, 1289-1303 (1983). The synthesizing process is outlined by the following reaction equations.

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where R stands for



5           Low molecular weight substance are allowed to pass through, the hydrated poly- $\alpha$ -amino acid membrane but micro-organisms are blocked completely; therefore, the above conditions (1) and (4) can fully be satisfied. Moreover, fibroblasts were observed to proliferate normally on a  
10 poly- $\alpha$ -amino acid membrane having 20-40 percent of the hydrophilic amino acid residue, the condition (2) is also fully satisfied.

          The poly- $\alpha$ -amino acid is slowly biodegraded into fragments inside a living body by a variety of peptidases,  
15 but when applied outside as a component of the man-made skin, it decomposes at an extremely slow rate because of scantiness of enzymes. From this reason, the decomposition rate is as small as negligible for about one or two months until a wound recovers. The lamination of a poly- $\alpha$ -amino  
20 acid membrane on a sheet of collagen sponge can merely be made with an organic solvent which can swell or dissolve both the components together in part.

          Accordingly, the man-made skin of the present invention has a great advantage in the application to a living  
25 body; hence, it well satisfies the condition (3) at the

same time. As apparent from the above, the poly- $\alpha$ -amino acid membrane of this invention satisfies all the conditions (1) to (4) required for a man-made skin at a time, which is able to be accomplished by the lamination of the poly- $\alpha$ -amino acid membrane and the collagen sponge sheet.

#### Example

A collagen solution is stirred vigorously by a homogenizer being kept below 20°C so as to form a cream-like viscous solution. A collagen sponge sheet (1) which constitutes an essential part of the man-made skin of this invention is prepared from the solution by lyophilization. The apparent density of the collagen sponge sheet is in the range 0.01 to 0.05 g/cm<sup>3</sup>; it is desirable to be in the range 0.02 to 0.03 g/cm<sup>3</sup>. The mean diameter of pores left in the sheet ranges from 20 to 200  $\mu$ m; it is preferable to be in the range 30 to 100  $\mu$ m. The thickness of the membrane can be changed at will so as to match for the depth of a wound; however, it commonly ranges from about 0.2 to about 0.3 mm.

It is desirable for a collagen sponge sheet to be cross-linked in advance by the use of an appropriate agent since the collagen sponge sheet becomes less soluble by cross-linking upon kept standing in contact with a wound. Glutaraldehyde, hexamethylene diisocyanate and the like



can be enumerated as a cross-linking agent. But hexamethylene diisocyanate is most preferable of all.

A poly- $\alpha$ -amino acid membrane (2) is prepared from a dimethyl formamide solution containing copoly( $\gamma$ -benzyl-L-glutamyl-N<sup>5</sup>-hydroxypropyl-L-glutamine) by the casting method.

Subsequently, the collagen sponge sheet (1) and the copolymer membrane (2) are stuck together by virtue of an organic solvent which is able to swell or dissolve both the components together in part. Fig. 2 illustrates a condition in the progress of treatment in which a man-made skin thus obtained is applied on a wound where none of epidermis cells is found.

The collagen sponge sheet and the poly- $\alpha$ -amino acid membrane both satisfy the conditions that they can prevent the leakage of the body fluid and the infection due to microorganisms from outside; in addition, they can keep an appropriate permeability for moisture, which is very essential for a man-made skin.

Thanks to those properties, the collagen sponge sheet is able to stay moist to such an extent that fibroblasts are able to proliferate three-dimensionally. What is more, because the poly- $\alpha$ -amino acid is excellent in the affinity with tissue cells, it helps the surrounding normal epidermis grow and penetrate the interface (5) between the poly- $\alpha$ -amino acid membrane and a layer of fibroblasts growing in-

wardly in the collagen sponge. Like this, both the components work in association as an ideal man-made skin. When the surface of a wound is covered with the epidermis completely, the poly- $\alpha$ -amino acid membrane falls off by itself; 5 in contrast with this, the collagen sponge sheet is gradually assimilates in the surrounding tissues after having played a general role of the dermis in the course of healing.

What Is Claimed Is

(1) A man-made skin composed of two layers: collagen and a poly- $\alpha$ -amino acid, which is characterized by comprising sticking on a membrane of collagen sponge a membrane of a  
5 poly- $\alpha$ -amino acid which has a good affinity with tissue cells and an appropriate permeability for moisture.

(2) A man-made skin as set forth in Claim 1, in which said poly- $\alpha$ -amino acid is a copolymer which has a hydrophilic moiety and a hydrophobic moiety together.



FIG. 1

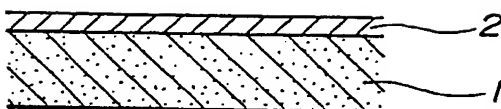
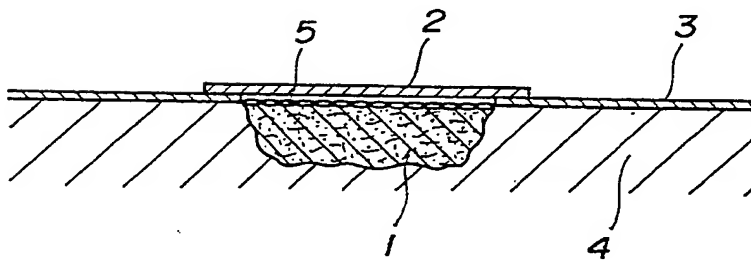


FIG. 2





European Patent  
Office

# EUROPEAN SEARCH REPORT

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Application number

EP 85 10 6946

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	US-A-3 800 792 (J.J.McKNIGHT et al.) * Claims 1,5 *	1	A 61 L 15/04 A 61 L 27/00
A	FR-A-2 377 205 (BATTELLE) * Claims 1,2,7 *	1	
A	FR-A-2 332 863 (MASSACHUSETTS INSTITUTE OF TECHNOLOGY) * Claims 1,2,17 *	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			A 61 L
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 30-09-1985	Examiner PELTRE CHR.
<b>CATEGORY OF CITED DOCUMENTS</b>			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	